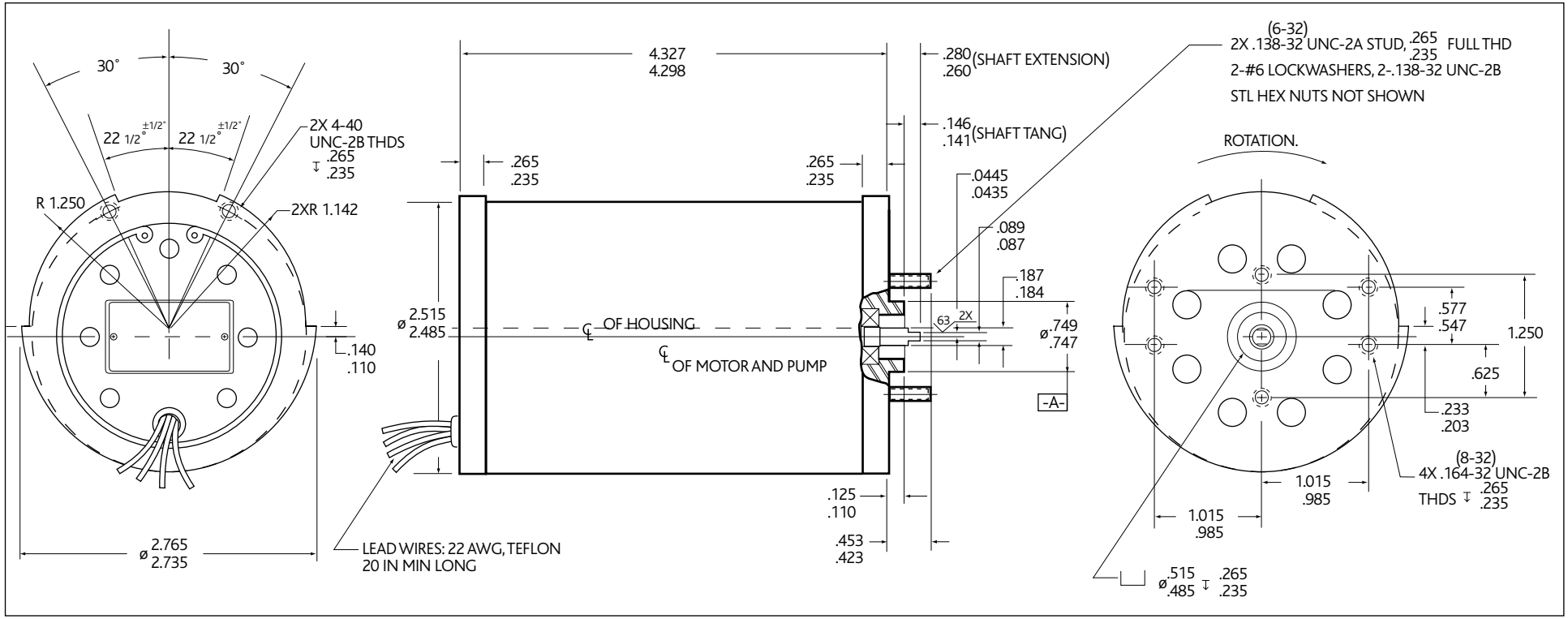


7-UNITS TO BE DIPPED IN HOT CAPELLA B OIL (140°F APPROXIMATELY) DRAINED AND PLACED IN POLYETHYLENE BAGS.

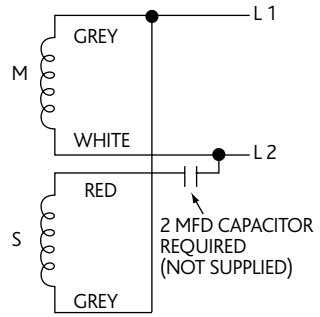
6-SHAFT TONGUE: ROCKWELL C 24-38 .515/.485 FROM END OF TONGUE

5-WITH SHAFT STATIONARY RUNOUT OF A DIA SHALL NOT EXCEED .005 T.I.R. AND MOUNTING FACE MUST BE SQUARE WITH SHAFT WITHIN .002 T.I.R. AT 1.000 DIA

4-WITH A DIA STATIONARY RUNOUT OF SHAFT SHALL NOT EXCEED .0015 T.I.R.

3-FINISH: NICKEL PENETRATE AS PER MIL-C-13924 CLASS 1

2-INSULATION RESISTANCE W/W AND W/F=20 MEG OHMS AT 500 VOLTS

1-MOTOR; 250 VOLTS, 60 HZ, 1 PHASE, 28 IN-OZ, AT 1,400 RPM, 25 IN-OZ MIN LOCKED ROTOR TORQUE, .35 AMP AT 1670 RPM MIN NO LOAD, CLASS H INSULATION, SHAFT END PLAY .000 TO .010 PRELOADED, WEIGHT 4.5 LBS

WIRING DIAGRAM